

# **PARTS CATALOGUE**

for

**Model XL2015**

REF. NO.	PARTS NO.	PARTS NAME	REF. NO.	PARTS NO.	PARTS NAME
1	X54700051	TOP COVER	34	X53525051	ACCESSORY TABLE SUPPORTER
2	X53625051	TOP COVER THREAD GUIDE	35	136681051	SCREW
3	X54336051	BOBBIN WINDER THREAD GUIDE ASSEMBLY	36-A	X54174051	ACCESSORY BOX ASSEMBLY
4	060300616	SCREW	36	X54060051	ACCESSORY BOX
5	X54333051	THREAD GUIDE ASSEMBLY	37	X54090051	STICKER
6	060300616	SCREW	38	X54089051	STICKER
7	X54338051	BOBBIN PRESSER	39	X53330050	WASHER
8	062301616	SCREW	40	X54710051	UPPER SHAFT ASSEMBLY
9	021300106	NUT	54	X54349050	ECCENTRIC COUNTER WEIGHT
10	X51892051	CARRYING HANDLE	55	X54013051	SCREW
11	X51893151	CARRYING HANDLE SHAFT	56	123006051	SCREW
12	048040342	STOP RING	57	129559151	SCREW
13	X53629051	SPOOL PIN	58	131976051	WASHER
14	X53630051	SPRING	59	X52663050	METAL
15	060400816	SCREW	60	X54351051	COLLAR
16	X54343151	FACE PLATE	61	014400432	SCREW
17	060401416	SCREW	62	X54360051	BALANCE WHEEL
18	X54344051	BELT COVER	63	X50792051	WASHER
19	052401406	SCREW	64	100043053	SCREW
20	X54705051	FRONT COVER	65	X54361051	STOP MOTION KNOB
21	X54443057	DECORATION PLATE	66	125096051	WASHER
22	X54549052	PATTERN INDICATOR PLATE	67	X54363051	BUSHING PRESSER
23	X50223051	SPRING	68	X54364051	CARRYING HANDLE SET PLATE
24	146200051	STOP RING	69	060400816	SCREW
25	052401406	SCREW	70	136872151	NEEDLE BAR
26	X53636051	BED COVER	71	X50109000	NEEDLE BAR THREAD GUIDE
27	X53637051	HINGED DOOR	72	100139051	SCREW
28	X53638051	SPRING	73	129853001	NEEDLE CLAMP
29	060400816	SCREW	74	131226051	NEEDLE CLAMP SCREW
30	X53639050	BASE PLATE	75	125161080	NEEDLE GUIDE PLATE
31	060400816	SCREW	76	X54366050	NEEDLE BAR SUPPORTER
32	130157051	RUBBER CUSHION	77	X54368051	NEEDLE BAR SUPPORTER STUD
33-A	X55392051	ACCESSORY TABLE ASSEMBLY	78	X54369051	SPRING
33	X53642051	ACCESSORY TABLE	79	X52650151	NEEDLE BAR CRANK ROD ASSEMBLY

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80	X54372051	NEEDLE BAR CRANK	114	X54388051	FEED BAR
81	132051052	SCREW	115	048030342	STOP RING
82	014680432	SCREW	116	146200051	STOP RING
83	100507050	METAL PLATE	117	X54389051	FEED DOG
84	014400432	SCREW	118	060300416	SCREW
85	138607050	WASHER	119	060400816	SCREW
86	X54373051	ZIGZAG NEEDLE PLATE	120	X54390051	TAPER POINT STUD R
87	X50487051	SCREW	121	060401416	SCREW
88	100028014	NEEDLE #14	122	X54391051	TAPER POINT STUD L
89	X52620051	THREAD TAKE-UP LEVER	123	137734051	PRESSER PLATE
90	X52751050	THREAD TAKE-UP LINK	124	060400816	SCREW
91	X52640151	THREAD TAKE-UP LEVER STUD	125	X54392051	SPRING
92	048050342	STOP RING	126	014400632	SCREW
93	X51879151	PRESSER PLATE	127	X54393051	SPRING
94	060400816	SCREW	128	X54395051	VERTICAL FEED PLATE
95	128437050	PRESSER BAR	129	X54397051	ADJUSTING SCREW
96	X54374051	PRESSER BAR SPRING	130	102571053	NUT
97	X52689051	PRESSER BAR GUIDE BRACKET	131	X54398051	VERTICAL FEED SHAFT
98	013061212	SCREW	132	048050342	STOP RING
99	X51943151	PRESSER FOOT LIFTER	133	060401416	SCREW
100	X54552051	PRESSER FOOT LIFTER STUD	134	100066051	SLIDE BLOCK
101	062401216	SCREW	135	X55368051	FEED REGULATOR ASSEMBLY
102	138135051	ZIGZAG PRESSER FOOT	136	X54402051	FEED REGULATOR STUD
103	X50848001	PRESSER FOOT HOLDER ASSEMBLY	137	X54403051	SPRING
104	X53667051	THUMB SCREW	138	062401216	SCREW
105	X54375051	FEED CONNECTING ROD	139-A	X54404051	FEED REGULATING DIAL ASSEMBLY
106	X54378051	SPRING	139	X54405051	FEED REGULATING DIAL HOLDER
107	X54380051	HORIZONTAL FEED SHAFT	140	X54406051	FEED REGULATING ARM
108	X54381051	HORIZONTAL FEED SHAFT ARM	141	014400432	SCREW
109	X54384051	NUT	142	X54409051	F MANUAL GEAR ASSEMBLY
110	060401416	SCREW	143	X54412051	FEED REGULATING DIAL
111	048050342	STOP RING	145	X54415051	F MANUAL PLATE
112	X54386051	HORIZONTAL FEED PLATE	146	X54665050	REVERSE CAM
113	X54387051	FEED BAR SHAFT	147	X54416050	F DIAL GEAR

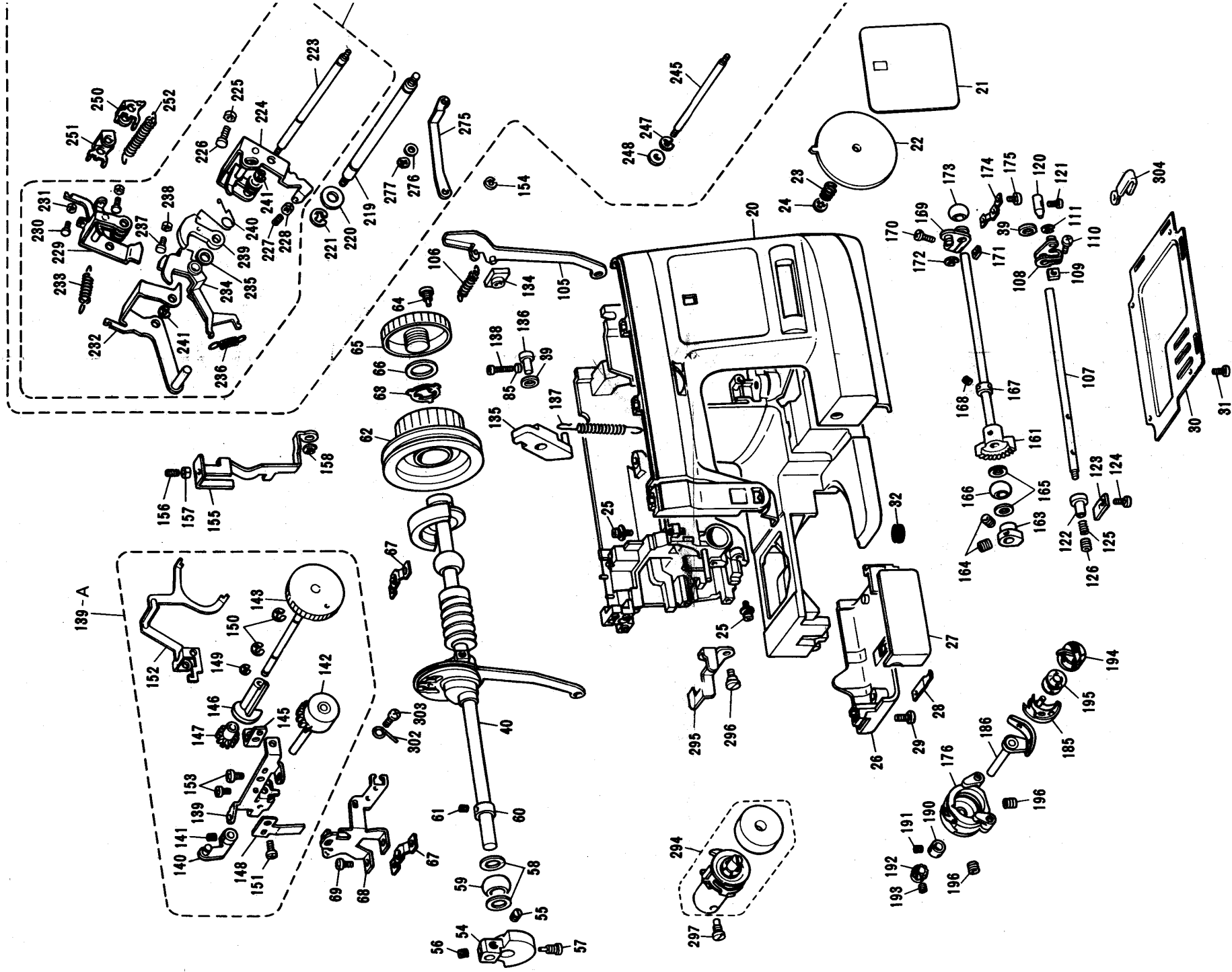
REF. NO.	PARTS NO.	PARTS NAME	REF. NO.	PARTS NO.	PARTS NAME
148	X54417051	SPRING	196	014400632	SCREW
149	048030342	STOP RING	197	X54439051	ZIGZAG CONNECTING ROD ASSEMBLY
150	048040342	STOP RING	198	X54440051	SPRING
151	060400616	SCREW	199	X50559050	ADJUSTING NUT
152	X54418051	BH STOPPER ASSEMBLY	200	062301006	SCREW
153	060400816	SCREW	201	048040342	STOP RING
154	048030342	STOP RING	202	X52005051	SPRING
155	X54664051	REVERSE SEWING LEVER C	203	136994151	BH CHANGE ARM
156	125322051	SCREW	204	062670612	SCREW
157	021670102	NUT	205	136996051	BH NOTCHED SPRING PLATE
158	048040342	STOP RING	206	136997051	BH SPRING
161	X54420051	LOWER SHAFT ASSEMBLY	207	025350332	WASHER
163	X54424050	VERTICAL FEED CAM	208	062670612	SCREW
164	014400432	SCREW	209	X54458051	BH STOPPER PLATE ASSEMBLY
165	X51383050	WASHER	210	X54462051	BH LEVER ASSEMBLY
166	X52664050	LOWER SHAFT BUSHING	211	X54464051	BH CHANGE SHAFT
167	137768051	COLLAR	212	048020342	STOP RING
168	014400432	SCREW	213	048050342	STOP RING
169	X54425051	LOWER SHAFT CRANK ASSEMBLY	214	X54461051	SPRING
170	060401416	SCREW	215	060400616	SCREW
171	X54384051	NUT	216	131428051	BH LEVER PLATE
172	048050342	STOP RING	217	060400616	SCREW
173	X52664050	LOWER SHAFT BUSHING	218-A	X54546051	SELECTING UNIT COMPLETE
174	X54780051	BUSHING PRESSER	218	X54468000	PATTERN CAM ASSEMBLY
175	060400816	SCREW	219	X52016051	PATTERN CAM SHAFT
176	128468251	SHUTTLE RACE ASSEMBLY	220	128491051	WASHER
185	128581051	SHUTTLE HOOK	221	048050342	STOP RING
186	X54429051	SHUTTLE DRIVER ASSEMBLY	222	X52017051	SPRING
190	X54433051	COLLAR	223-A	X54471051	FINGER SHAFT ASSEMBLY
191	014400432	SCREW	223	X54472051	FINGER SHAFT
192	X54514050	SHUTTLE DRIVER SHAFT GEAR	224	X54473051	Z FINGER FRAME ASSEMBLY
193	151602051	SCREW	225	120258051	SCREW
194	128582083	BOBBIN CASE ASSEMBLY	226	021670102	NUT
195	X52800050	BOBBIN	227	125322051	SCREW

REF. NO.	PARTS NO.	PARTS NAME	REF. NO.	PARTS NO.	PARTS NAME
228	021670102	NUT	262	048050342	STOP RING
229	X54476051	F FINGER FRAME A	263	047251242	SPRING PIN
230	120258051	SCREW	264	130096151	COLLAR
231	021670102	NUT	265	014400632	SCREW
232	X54480051	F FINGER FRAME B	266	X52091151	UNIT BASE B
233	X52058051	SPRING	267	X54500051	UNIT BASE F
234	X52053051	BH REVERSE FINGER ASSEMBLY	268	X54503051	REVERSE SEWING LEVER A ASSEMBLY
235	X52057051	WASHER	269	X54506051	REVERSE SEWING BUTTON
236	X52058051	SPRING	270	138439001	SCREW
237	120258051	SCREW	271	048030342	STOP RING
238	021670102	NUT	272	X54660051	REVERSE SEWING LEVER B ASSEMBLY
239	X52059151	BHZ FINGER ASSEMBLY	273	X54626051	SPRING
240	X52060151	SPRING	274	048030342	STOP RING
241	137191051	STOP RING	275	X54507051	FEED ADJUSTING CAM ROD
242	X52062051	RELEASE LEVER	276	025350132	WASHER
243	120258051	SCREW	277	120454051	STOP RING
244	021670102	NUT	278	021400202	NUT
245	X52063051	RELEASE LEVER SHAFT	279	X54508050	INDICATION GEAR
246	X52064051	SPRING	280	X52088051	COLLAR
247	048040342	STOP RING	281	014400632	SCREW
248	025050132	WASHER	282	060400616	SCREW
249	X52065051	SLIDE FRAME SHAFT	283	X54017051	ADJUSTING SCREW
250	X52066151	Z SLIDE FRAME	284	102571053	NUT
251	X54798051	F SLIDE FRAME	285	060400816	SCREW
252	X52068151	SPRING	286	X54518051	FEED BRACKET
253	X52069051	Z SELECTING LEVER	287	X54744051	BOBBIN WINDER ASSEMBLY
254	X52070051	F SELECTING LEVER ASSEMBLY	288	125928050	SPRING
255	X52073051	STUD SCREW	289	120263051	STUD SCREW
256	021400202	NUT	290	102571003	NUT
257	X52074051	SELECTING CAM ASSEMBLY	291	120448051	BOBBIN WINDER RUBBER RING
258	X52077051	COLLAR	292	X52102051	SPRING
259	014400432	SCREW	293	060400816	SCREW
260	X52078001	SELECTING GEAR	294	X55077151	UPPER TENSION COMPLETE
261	X52080051	SELECTING DIAL	295	X54519051	TENSION RELEASER

REF. NO.	PARTS NO.	PARTS NAME			
296	X52073051	STUD SCREW			
297	X54520051	SCREW			
298	X54521051	SEW-LIGHT ASSEMBLY			
299	X54872051	NEEDLE BAR STOPPER			
300	060400816	SCREW			
301	X53061050	SEW-LIGHT BULB			
302	X54786050	CORD GUIDE			
303	060400616	SCREW			
304	414959001	CORD GUIDE			
305	130944051	BELT			
306	537235001	SCREW			
307	138596051	3P SOCKET BODY			
308	138597051	3P SOCKET COVER			
309	138598050	CONTACT PIN			
310	062301602	SCREW			
311	021300106	NUT			
312	052401406	SCREW			
313	214808000	CONNECTOR			
314	X54607051	LEAD WIRE			
315	X54808051	3P SOCKET SUPPORTER			
316	X54792051	MOTOR COMPLETE			
317	X54143051	CONTROLLER COMPLETE			
318	132950051	WASHER			



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