## PARTS REFERENCE LIST

for

Brother Model PS1750

REF. NO.	PARTS NO.	PARTS NAME	REF. NO.	PARTS NC.	PARTS NAME
1	X57406052	TOP COVER	35	060401416	SCREW
2	X58243051	THREAD GUIDE ASSEMBLY	36	X55689051	BASE COVER
3	138433051	SCREW	37	060400816	SCREW
4	X53252051	BOBBIN WINDER THREAD GUIDE ASSEMBLY	38	130157051	RUBBER CUSHION
5	060300616	SCREW	39	X56562051	ACCESSORY TABLE ASSEMBLY
6	027350126	WASHER	40	138644051	NOTCHED SPRING
7	021300106	NUT	41	X52769552	MACHINE COVER
8	X54338051	BOBBIN PRESSER	42	X52762051	MEDALLION
9	062301616	SCREW	43	X57062151	UPPER SHAFT ASSEMBLY
10	021300106	NUT	44	048080346	STOP RING
11	X51892051	CARRYING HANDLE	45	X52663050	NETAL
12	X54949051	CARRYING HANDLE SHAFT	46	131976050	WASHER
13	048040346	STOP RING	47	X55856051	ECCENTRIC COUNTER WEIGHT
14	X53629051	SPOOL PIN	48	X54363051	BUSHING PRESSER
15	X53630051	SPRING	49	060400816	SCREW
16	X52654001	PILE	50	X55698001	TIMING BELT
17	060400816	SCREW	51	X53187051	TENSION PULLEY
18	X56556153	FACE PLATE	52	X55609001	SCREW
19	X51895051	FACE PLATE BUSH	53	X54364051	HANDLE SUPPORTER PLATE
20	X55853051	THREAD CUTTER HOLDER	54	X55701251	NEEDLE BAR SUPPORTER ASSEMBLY
.21	137665001	THREAD CUTTER	55	X51924051	NEEDLE BAR SUPPORTER STUD
22	062300416	SCREW	56	X51920051	NEEDLE ROLLER
23	138433051	SCREW	57	014300332	SCREW
24	X57562051	REFLECTOR	58	X55520051	POSITION PLATE
25	052401406	SCREW	59	060300516	SCREW
26	X57411052	BELT COVER	60	X55703051	NEEDLE BAR SUPPORTER STUD HOLDE
27	052401406	SCREW	61	X52140051	ADJUSTING COLLER
28	X57413055	FRONT COVER	62	014400432	SCREW
29	X57409051	DECORATION PLATE	63	X52141051	ECCENTRIC SCREW
30	X54442054	PATTERN INDICATOR PLATE	64	102571056	NUT
31	X50223051	SPRING	65	025680232	WASHER
32	136869051	SCREW	66	X56681051	SPRING
33	053400806	SCREW	67	136872151	NEEDLE BAR
34	X55688051	BED COVER	68	X50109000	NEEDLE BAR THREAD GUIDE

REF. NO.	PARTS NO.	PARTS NAME	REF. NO.	PARTS NO.	PARTS NAME
69	X53053052	SCREW	103	062401205	SCREW
70	125161080	NEEDLE GUIDE PLATE	104	X52653051	TENSION RELEASE PLATE C
71	129853001	NEEDLE CLAMP	105	120454051	STOP RING
72	131226051	NEEDLE CLANP SCREW	106	X51946051	SPRING
73	X52650151	NEEDLE BAR CRANK ROD ASSEMBLY	107	120454051	STOP RING
74	014680432	SCREW	108	129855001	PRESSER FOOT HOLDER ASSEMBLY
75	100507050	METAL PLATE	109	X51953001	ZIGZAG PRESSER FOOT
76	060400816	SCREW	110	132730151	SCREW
^77	X55904051	NEEDLE BAR CRANK	111	X56831050	FEED ARM
78	132051052	SCREW	112	X50521050	FEED ARM SHAFT
79	100028014	NEEDLE #14	113	X50522151	SET COLLAR
80	X51926051	STUD SHAFT	114	048050346	STOP RING
81	048025346	STOP RING	115	014400432	SCREW
82	X51927000	NEEDLE BAR SUPPORTER ARM	116	X50546050	WASHER
83	014400432	SCREW	117	X51949000	HORIZONTAL FEED LEVER
84	X55858251	NEEDLE PLATE ASSEMBLY	. 118	X50531050	HORIZONTAL FEED LEVER SHAFT
85	X55859151	NEEDLE PLATE	119	014400432	SCREW
86	X55860251	INNER ROTARY HOOK PRESSER	120	X51956051	SLIDE BLOCK STUD
87	X50657051	BOBBIN PLATE	121	048030346	STOP RING
88	061300416	SCREW	122	X57183050	FEED BAR
89	137727051	NEEDLE PLATE COVER	123	X57186001	VERTICAL FEED FINGER
90	X50487051	SCREW	124	014400432	SCREW
91	060400816	SCREW	125	X55713051	FEED DOG
92	X52651051	THREAD TAKE-UP LEVER ASSEMBLY	126	060300516	SCREW
93	X52640151	THREAD TAKE-UP LEVER STUD	127	X52883051	SPRING
94	048050346	STOP RING	128	X52188051	FEED BAR SHAFT
- 95	X51879151	SHAFT PRESSER	129	X55862151	PRESSER PLATE
96	060400816	SCREW	130	060400816	SCREW
97	X55737050	PRESSER BAR	131	X51951050	DROP LEVER SHAFT
98	X54374051	PRESSER BAR SPRING	132	X52219151	SPRING
99	X52689051	PRESSER BAR BRACKET	133	048030346	STOP RING
100	013061212	SCREW	134	X55862151	PRESSER PLATE
101	X51943151	PRESSER FOOT LIFTER	135	060400816	SCREW
102	X51944051	STUD FOR PRESSER FOOT LIFTER	136	X50719001	FEED REGULATOR ASSEMBLY

REF. NO.	PARTS NO.	PARTS NAME	REF. NO.	PARTS NO.	PARTS NAME
137	X55715051	FEED REGULATOR SHAFT ASSEMBLY	171	X51978051	SPRING
138	X52766050	BUSHING	172	X53971051	BOBBIN WINDER ASSEMBLY
139	X50912001	PIN	173	120448051	BOBBIN WINDER RUBBER RING
140	X54831051	SPRING	174	120263051	STUD SCREW
141	048050346	STOP RING	175	102571056	NUT
142	X50546050	WASHER	176	X52102051	SPRING
143	X54780151	BUSHING PRESSER	177	060400816	SCREW
144	060400816	SCREW	178	X51980151	REVERSE SEWING LEVER C
145	X57419051	FEED REGULATING BAR	179	081004070	RUBBER RING
146	X52618050	COLLAR	180	X51982051	SHAFT PRESSER
147	025680133	WASHER	181	X51983151	STUD
148	102571056	NUT	182	048030346	STOP RING
149	X51958051	ROCK SCREW	183	X51984051	SPRING
150	120110051	SPRING	184	060400816	SCREW
151	048030346	STOP RING	185	X51985051	CONNECTING BAR A
152	X57801051	FEED BRACKET PLATE ASSEMBLY	186	X51986051	REVERSE SEWING LEVER B
153	137992051	SPRING	187	060400816	SCREW
154	X51965051	FEED DIAL GEAR	188	X58391051	ADJUSTING SCREW
155	014400432	SCREW	189	048020346	STOP RING
156	X51968156	FEED DIAL ASSEMBLY	190	132950001	WASHER
157	X54979051	SPRING	191	102571056	NUT
158	048040346	STOP RING	192	X58395051	CONNECTING BAR B
159	060400416	SCREW	193	X57425051	REVERSE SEWING HOLDER ASSEMBLY
160	X57803051	BII ADJUSTING ECCENTRIC STUD	194	X57428051	ZIGZAG LINK ASSENBLY
161	128491051	WASHER	195	048030346	STOP RING
162	048050346	STOP RING	196	X57431051	REVERSE SEWING LEVER ASSEMBLY
163	X57150051	SPRING WASHER	197	048030346	STOP RING
164	X57422051	BH ADJUSTING LEVER	198	X56567053	REVERSE SEWING BUTTON
165	048030346	STOP RING	199	136869051	SCREW
166	X55865051	FEED GEAR B	200	X55733051	SPRING
167	025050132	WASHER	201	060400816	SCREW
168	048040346	STOP RING	202	X55741051	LOWER SHAFT ASSENBLY
169	116662003	WASHER	203	X52664050	LOWER SHAFT BUSHING
170	060401416	SCREW	204	X51383050	WASHER

REF. NO.	PARTS NO.	PARTS NAME	REF. NO.	PARTS NO.	PARTS NAME
205	048060346	STOP RING	239	X57441051	ZIGZAG CONNECTING ROD A
206	137767151	SET COLLAR	240	X57445051	ZIGZAG LINK
207	X52752081	LOWER SHAFT GEAR ASSEMBLY	241	025040133	WASHER
208	014400632	SCREW	242	048030346	STOP RING
209	X55429000	VERTICAL FEED CAN	243	X50559050	Z ADJUSTING NUT
210	X50741050	PIN	244	062301006	SCREW
211	X50742000	HORIZONTAL FEED CAM	245	048025346	STOP RING
212	X50743000	REVERSE SEWING CHANGE STOPPER	246	X57446051	SPRING
213	X50744051	SPRING	247	X57447051	ZIGZAG LINK ROLLER
214	X52001151	NP SHUTTER	248	X57448051	ZIGZAG CONNECTING ROD B
215	014400050	SCREW	249	X50559050	Z ADJUSTING NUT
216	132434050	WASHER	250	062301006	SCREW
217	X54780151	BUSHING PRESSER	.251	X52005051	SPRING
218	060400816	SCREW	252	048040346	STOP RING
219	X52487051	OUTER ROTARY HOOK ASSENBLY	253	X55868051	SPRING
220	137823051	NEEDLE GUARD	254	X54456151	BII CHANGE ARN ASSEMBLY
221	060020316	SCREW	255	014400432	SCREW
222	X57477051	INNER ROTARY HOOK ASSEMBLY	256	X56420051	BH NOTCHED SPRING PLATE
223	137804151	OUTER ROTARY HOOK SHAFT	257	136997051	NOTCHED SPRING
224	X53183051	WASHER	258	060400816	SCREW
225	X54134001	INNER ROTARY HOOK BRACKET	259	X56421151	BII STOPPER ASSEMBLY
226	060400616	SCREW	260	X54458051	BII STOPPER PLATE ASSEMBLY
227	137805051	WASHER	261	X54462051	BII LEVER HOLDER ASSEMBLY
228	137976001	WASHER	262	X54464151	BH CHANGE SHAFT
229	014400632	SCREW	263	048025346	STOP RING
230	136492151	BOBBIN	264	048050346	STOP RING
231	X57434051	ZIGZAG DIAL HOLDER ASSENBLY	265	X54461051	SPRING
232	X57437051	ZIGZAG DIAL ASSEMBLY	266	060400616	SCREW
233	048040346	STOP RING	267	131428051	BH LEVER PLATE
234	X57440051	ZIGZAG WIDTH ADJUSTING PLATE	268	060400616	SCREW
235	060300416	SCREW	269	060400816	SCREW
236	X56839051	NOTCHED SPRING	270	X57451001	PATTERN CAN ASSENBLY
237	060300416	SCREW	271	<u>x52016051</u>	PATTERN CAM SHAFT
238	060400816	SCREW	272	128491051	WASHER

REF. NO.	PARTS NO.	PARTS NAME	REF. NO.	PARTS NO.	PARTS NAME
273	048050346	STOP RING	307	014400632	SCREW
274	X52017051	SPRING	308	X56881051	UNIT BASE B
275	X56863051	FINGER SHAFT	309	X56883151	UNIT BASE F
276	X57559051	Z FINGER FRAME ASSEMBLY	310	021400202	NUT
277	125322051	SCREW	311	X56886051	SPRING
278	021670102	NUT	312	X56887051	SPRING
279	X56866051	F FINGER FRAME ASSEMBLY	313	X56569050	COLLAR
280	120258051	SCREW	314	060400816	SCREW
281	021670102	NUT	315	X57821051	TIIREAD GUARD ASSEMBLY
282	X52053051	BHF FINGER ASSEMBLY	316	129376001	TENSION DISC
283	X52058051	SPRING	317	108263001	TENSION DISC
284	120258051	SCREW	318	X52122051	TENSION RELEASER B
285	021670102	NUT	319	X55842051	SPRING
286	X56868051	BHZ FINGER	320	137881051	TENSION DISC WASHER
287	137191051	STOP RING	321	X50765151	THREAD TENSION CONTROL SCREW
288	X54991151	RELEASE LEVER	322	X50702000	SPRING WASHER
289	120258051	SCREW	323	109763003	WASHER
290	021670102	NUT	324	X52643050	TENSION CONTROL NUT
291	X52063151	RELEASE SHAFT	325	047260850	SPRING PIN
292	X52064051	SPRING	326	014400432	SCREW
- 293	048040346	STOP RING	327	138607050	WASHER
294	X57816051	SELECTING LEVER HOLDER ASSEMBLY	328	X52120051	TENSION DIAL SHAFT
295	X58057051	SELECTING CAM	329	X52649051	SPRING
296	X52077051	COLLAR	330	226392050	WASHER
297	014400432	SCREW	331	X52645058	TENSION DIAL
298	X52080051	PATTERN SELECTING DIAL	332	X55756051	THREAD GUARD SUPPORTER PLATE
299	130096151	COLLAR	<b>33</b> 3	060300516	SCREW
300	014400632	SCREW	334	X52646051	THREAD TAKE-UP SPRING
301	X53067151	SELECTING GEAR	<b>33</b> 5	132305051	THREAD TAKE-UP SPRING CASE
302	048050346	SCREW	336	602394001	SCREW
303	047251242	SPRING PIN	337	X56571052	THREAD GUARD COVER
304	060400616	SCREW	338	X52647051	THREAD TAKE-UP SPRING GUIDE
305	X55744050	INDICATION GEAR	339	060300516	SCREW
306	X52088051	COLLAR	340	060400816	SCREW

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RÉF. NO.	PARTS NO.	PARTS NAME	REF. NO.	PARTS NO.	PARTS NAME
341	060400816	SCREW		136492151	BOBBIN
342	X57831051	SEW-LIGHT ASSENBLY		X57117051	NEEDLE SET
343	X53169050	BAND		X57521001	TWIN NEEDLE
344	060400816	SCREW		X51205102	BUTTON HOLE FOOT
345	X53061050	SEW-LIGHT BULB		122335081	BUTTONING FOOT
346	X54786150	CORD GUIDE		130012053	SPOOL PRESSER A
347	060400816	SCREW		130013053	SPOOL PRESSER B
348	414959001	WIRE CLIP		X53189001	PRESSER FOOT
349	X57064001	TIMING BELT		131865051	FEED COVER PLATE
350	X55609001	SCREW		130920051	SPOOL PIN
351	138596051	3P SOCKET BODY		X55467051	SCREW DROVER M
352	138597051	3P SOCKET COVER		194362011	INSTRUCTION BOOK FOR PS1750
353	138598051	CONTACT PIN		X60270053	CARTON BOX FOR PS1750
354	062301602	SCREW		X60177150	STYROFORM
355	021300106	NUT		X60271050	STYROFORM FRONT
356	052401406	SCREW	1	X60272050	STYROFORM REAR
357	214808000	CONNECTOR		X60018050	STYROFORM L
358	X57552051	POWER SWITCH ASSEMBLY		X60019050	STYROFORM R
359	X54808051	3P SOCKET SUPPORTER			· · · · · · · · · · · · · · · · · · ·
360	X56991051	SLIDE SHAFT HOLDER	-		
361	X56992051	SLIDE PLATE			
362	X56993051	SLIDE SHAFT			
363	X56994051	SPRING			
364	X56995051	SPRING			•
365	048020346	STOP RING			
366	X52882150	THREAD POSITIONER			
367	014400432	SCREW			
368	X50476051	SPRING			
369	X54817102	HOOK ASSEMBLY			
370	.100360051	FOOT CONTROLLER			
371	X57476051	NOTOR			
	128585051	ZIPPER FOOT	Į .		
	X50597051	BRUSH	Ì		
	X54243001	SEAN RIPPER			

