

# **PARTS REFERENCE LIST**

**for**

**Model PS1200**

<u>REF. #</u>	<u>PART #</u>	<u>PART NAME</u>	<u>REF. #</u>	<u>PART #</u>	<u>PART NAME</u>
1	X52380052	FACE PLATE	51	X52416051	ZIGZAG DIAL ASSEMBLY
2	062671614	SCREW	52	X52417051	ZIGZAG DIAL HOLDER
3	025350134	WASHER	53	X52392151	ZIGZAG DIAL STICKER
4	130128001	WASHER	54	X52423050	IDLE GEAR
5	X50418001	BH STOPPER PLATE	55	X52418051	STUD
6	062671612	SCREW	56	X52425051	ZIGZAG DIAL SHAFT
7	138642051	REFLECTOR	57	X52424051	FZ DIAL
8	X53525051	ACCESSORY TABLE SUPPORTER	58	048040346	STOP RING
9	027030226	WASHER	59	X52408050	FZ GEAR
10	136681051	SCREW	60	123586001	SPRING WASHER
11	X53061050	SEW-LIGHT BULB	61	X52415051	NEEDLE POSITION KNOB
12	X00138101	ECCENTRIC STUD	62	X52412051	STITCH REGULATING DIAL SHAFT JOINT
13	X52413051	ZIGZAG CONNECTING ROD	63	060672512	SCREW
14	124503002	SPRING	64	025350332	WASHER
15	048030346	STOP RING	65	137063001	CAM STOPPER
16	X52156000	ROLLER	66	X50272101	WASHER
17	062680812	SCREW	67	128481051	WASHER
18	X52402151	FRAME ASSEMBLY	68	X54738151	PATTERN CAM ASSEMBLY
19	X51256051	ZIGZAG ADJUSTING LEVER (A) ASSEMBLY	69	137335050	SS CAM
20	X51795051	ZIGZAG ADJUSTING LEVER (B) ASSEMBLY	70	137326050	FEED CONTROL CAM
21	047201242	SPRING PIN	71	137328050	BH CAM
22	048090346	STOP RING	72	137333150	BH CAM
23	137320001	ZIGZAG LINK ASSEMBLY	73	137334050	IDLE CAM
24	X52403051	CONTROL FRAME BODY	74	137324051	PATTERN CAM
25	062660412	SCREW	75	137336051	PATTERN CAM SHAFT
26	124303001	SPRING WASHER	76	048060346	STOP RING
27	025660132	WASHER	77	120454051	STOP RING
28	123589001	ZIGZAG WIDTH CONTROL PLATE	78	025350132	WASHER
29	062670412	SCREW	79	048030346	STIO RING
30	123702001	NEEDLE POSITION STOPPER	80	X50273051	FEED ADJUSTING ARM ASSEMBLY
31	101026001	STEEL BALL	81	X50275051	FEED CONTROL CAM ROD
32	X52409051	STITCH REGULATING DIAL SHAFT ASSEMBLY	82	062671012	SCREW
33	124699001	SPRING	83	X54234151	FINGER SHAFT ASSEMBLY
34	110215002	SCREW	84	120258051	SCREW
35	047201242	SPRING PIN	85	X54237051	F FINGER FRAME
36	123586001	SPRING WASHER	86	137191051	STOP RING
37	X52408050	FZ GEAR	87	120258051	SCREW
38	048040346	STOP RING	88	137352001	BHF FINGER ASSEMBLY
39	X52420051	F DIAL ASSEMBLY	89	137027001	SPRING
40	X52418051	STUD	90	137358000	BHZ FINGER ASSEMBLY
41	X52423050	IDLE GEAR	91	X54235151	Z FINGER FRAME
42	X52425051	ZIGZAG DIAL SHAFT	92	137359001	SPRING
43	X52424051	FZ DIAL	93	120258051	SCREW
44	X52421051	STITCH REGULATING DIAL HOLDER	94	021670102	NUT
45	X52393151	STITCH REGULATING DIAL STICKER	95	021670102	NUT
46	062670412	SCREW	96	021670102	NUT
47	028350242	SPRING WASHER	97	X54239051	RELEASE LEVER
48	026350232	WASHER	98	137362001	FINGER SHAFT
49	X52426051	NOTCHED LEVER ASSEMBLY	99	X54240051	ZIGZAG ADJUSTING ARM ASSEMBLY
50	062670512	SCREW	100	021670102	NUT

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101	120258051	SCREW	151	137313001	FEED REGULATING BAR ASSEMBLY
102	025350132	WASHER	152	X00192001	SPRING
103	028350243	SPRING WASHER	153	102571053	NUT
104	X52435052	TOP COVER	154	025680232	WASHER
105	062670004	SCREW	155	128507001	COLLAR
106	130894001	BOBBIN WINDER THREAD GUIDE ASSEMBLY	156	113431002	WASHER
107	062670612	SCREW	157	128506001	SPRING
108	X00155001	TOP COVER THREAD GUIDE	158	103813001	WASHER
109	135337006	CARRYING HANDLE	159	118519081	WASHER
110	202426002	NUT	160	128461001	CRANK ROD ASSEMBLY
111	188058001	SPOOL PIN	161	129991001	STUD
112	188059001	SPOOL PIN STAND	162	048050346	STOP RING
113	136937051	SCREW	163	129991001	STUD
114	062671614	SCREW	164	048050346	STOP RING
115	121846051	BOBBIN PRESSER	165	130870001	FORKED CONNECTING ROD
116	121857001	NUT	166	115234051	SLIDE BLOCK ASSEMBLY
117	189908001	STOP RING	167	X55473051	SLIDE BLOCK
118	188060001	SPRING	168	100067051	SLIDE BLOCK STUD
119	X55610051	ARM DECORATION SHEET (A)	169	124616000	WASHER
120	049500145	SPEED NUT	170	048070346	STOP RING
121	135338001	CARRYING HANDLE SHAFT	171	X00230001	STUD SHAFT
122	117851001	WASHER	172	X00168001	F SELECTING LEVER (B)
123	048030346	STOP RING	173	X00164151	Z SELECTING LEVER ASSEMBLY
124	X52787054	ARM DECORATION SHEET (B)	174	102571053	NUT
125	X55617051	ARM DECORATION SHEET (C)	175	123645051	SCREW
126	X52442051	THREAD GUIDE	176	124246051	STOP RING
127	121857001	NUT	177	130897001	SPRING
128	120263051	STUD SCREW	178	138473001	SPRING
129	X00140051	BOBBIN WINDER ASEMBLY	179	129569051	STUD SCREW
130	125928000	SPRING	180	X00166001	F SELECTING LEVER (A) ASSEMBLY
131	X00141051	BOBBIN WINDER BRACKET ASSEMBLY	181	102571053	NUT
132	123661001	SPRING	182	123645051	SCREW
133	120448051	BOBBIN WINDER RUBBER RING	183	100043053	SCREW
134	130094001	BOBBIN WINDER SUPPORTING PLATE	184	138652055	STOP MOTION KNOB
135	136681051	SCREW	185	125096051	WASHER
136	021680202	NUT	186	X50792051	WASHER
137	X52399051	FEED ADJUSTING LEVER ASSEMBLY	187	138635004	BALANCE WHEEL
138	135395001	FEED ADJUSTING LEVER SUPPORTER	188	130944051	BELT
139	048030346	STOP RING	189	120438001	PIN
140	X00187001	SPRING	190	131030050	BALANCE WHEEL BUSHING
141	X52400051	REVERSE SEWING LEVER	191	131189050	UPPER SHAFT BUSHING (R)
142	062670612	SCREW	192	128433000	UPPER SHAFT
143	X52411053	REVERSE SEWING BUTTON	193	151605001	SCREW
144	X50127001	FEED REGULATING ADJUSTING PLATE	194	130081000	FEED CAM
145	136150001	SCREW	195	014400632	SCREW
146	021660102	NUT	196	137301051	WORN
147	123547000	FEED REGULATOR STUD	197	101706003	SCREW
148	X50167001	FEED REGULATOR ASSEMBLY	198	132951000	COLLAR
149	062681212	SCREW	199	188440051	WASHER
150	048030346	STOP RING	200	131188050	UPPER SHAFT BUSHING (L)

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201	060680503	SCREW	251	X55076051	THREAD TAKE UP SPRING
202	101706003	SCREW	252	X00150051	TENSION DISC WASHER
203	X54013051	SCREW	253	139262051	TENSION DISC
204	129559151	SCREW	254	X52436051	TENSION CONTROL STUD
205	124614000	ECCENTRIC COUNTER WEIGHT	255	X52434052	TENSION CONTROL KNOB
206	151604001	SCREW	256	048040142	STOP RING
207	X52396151	THREAD TAKE UP LEVER ASSEMBLY	257	X52419054	TENSION CONTROL KNOB PLATE
208	120582001	NEEDLE BAR CRANK	258	X50065051	SCREW
209	129919151	NEEDLE BAR CRANK ROD ASSEMBLY	259	129560001	NEEDLE BAR SUPPORTER STUD
210	129920050	NEEDLE BAR CRANK ROD	260	136872051	NEEDLE BAR
211	120109051	NEEDLE BAR CLAMP	261	123185001	SCREW
212	120108051	NEEDLE BAR CLAMP STUD	262	120110051	SPRING
213	100507050	METAL PLATE	263	131226051	NEEDLE CLAMP SCREW
214	014680432	SCREW	264	100028014	NEEDLE #14
215	132051052	SCREW	265	X52900051	SCREW
216	048020346	STOP RING	266	021681202	NUT
217	X54171051	CORD BUSH	267	128599001	NEEDLE BAR SUPPORTER
218	136997051	BH SPRING	268	100139051	SCREW
219	137337001	BH STOPPER ASSEMBLY	269	128391001	NEEDLE BAR THREAD GUIDE
220	062670612	SCREW	270	125161080	NEEDLE GUIDE PLATE
221	062670612	SCREW	271	129627051	NEEDLE CLAMP
222	025350332	WASHER	272	130967001	NEEDLE PLATE ASSEMBLY
223	136996051	BH NOTCHED SPRING	273	130936001	NEEDLE PLATE
224	014300332	SCREW	274	116587001	NEEDLE PLATE SPRING (R)
225	136994251	BH CHANGE ARM	275	125139001	SCREW
226	136995001	BH CHANGE SHAFT	276	116588001	NEEDLE PLATE SPRING (L)
227	025350132	WASHER	277	124610016	UPPER PLATE
228	120454051	STOP RING	278	062671004	SCREW
229	X50170151	BH LEVER ASSEMBLY	279	X53523051	ACCESSORY TABLE ASSEMBLY
230	131428051	BH LEVER PLATE	280	136982001	SCREW
231	137001001	SPRING	281	X53524051	ACCESSORY TABLE
232	048050346	STOP RING	282	116577001	COVER
233	129569051	STUD SCREW	283	062670612	SCREW
234	X52441051	TENSION RELEASER	284	139100051	GEAR COVER
235	136655001	PRESSER FOOT LIFTER	285	X54513051	SHUTTLE DRIVER SHAFT GEAR ASSEMBLY
236	138656251	PRESSER FOOT LIFTER SHAFT	286	X54514050	SHUTTLE DRIVER SHAFT GEAR
237	062671004	SCREW	287	106288052	SCREW
238	048050236	STOP RING	288	151602051	SCREW
239	X55772051	SPACER	289	014680432	SCREW
240	X55770051	PRESSER BAR SPRING	290	131454001	SET COLLAR
241	151605001	SCREW	291	128468251	SHUTTLE RACE ASSEMBLY
242	138654001	PRESSER BAR GUIDE BRACKET	292	125514051	SCREW
243	130948000	PRESSER BAR	293	128473051	SHUTTLE RACE TOP SPRING
244	X50848001	PRESSER FOOT HOLDER ASSEMBLY	294	128471051	SHUTTLE RACE RING
245	X53667051	THUMB SCREW	295	128475051	SET LEVER (R)
246	138135051	ZIGZAG PRESSER FOOT	296	128476051	SPRING
247	X52433252	UPPER TENSION COMPLETE	297	128477051	STUD SCREW
248	X52438050	TENSION CONTROL NUT	298	128469251	SHUTTLE RACE BODY
249	X53015051	TENSION SPRING	299	102927050	PIN
250	X53166050	TENSION CONTROL BUSHING	300	128472051	PIN

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301	123553001	PIN	351	131190050	LOWER SHAFT BUSHING (R)
302	128474051	SET LEVER (L)	352	129624001	LOWER SHAFT CRANK ASSEMBLY
303	121007051	SCREW	353	129625001	LOWER SHAFT CRANK
304	128465051	SHUTTLE DRIVER ASSEMBLY	354	062681212	SCREW
305	128466051	SHUTTLE DRIVER	355	120990051	SCREW
306	121632051	SCREW	356	137363001	SPRING
307	122429051	SHUTTLE DRIVER SPRING	357	060710812	SCREW
308	128581051	SHUTTLE HOOK	358	027050226	WASHER
309	X52800050	ROBBIN	359	062670612	SCREW
310	128582083	BOBBIN CASE ASSEMBLY	360	124703001	CORD HOLDER, C
311	X54618051	VERTICAL FEED ASSEMBLY	361	062680812	SCREW
312	048030346	STOP RING	362	X52979051	LAMP HOLDER
313	100579003	WASHER	363	X54088051	SEW-LIGHT ASSEMBLY
314	123865000	VERTICAL FEED ROLLER	364	103386002	SCREW
315	130875001	VERTICAL FEED ROLLER SHAFT	365	060670406	SCREW
316	130874151	VERTICAL FEED ARM	366	137646001	SPRING
317	120990051	SCREW	367	X52422151	ARM THREAD GUIDE
318	040050346	STOP RING	368	062670704	SCREW
319	100175000	PIN	369	047260850	SPRING PIN
320	118352051	SPRING	370	130848062	HINGED DOOR
321	130876000	VERTICAL FEED SHAFT	371	130963004	GUIDE RING
322	120990051	SCREW	372	X52390051	PANEL PLATE (B)
323	131331051	SCREW	373	533777001	SCREW
324	014500522	SCREW	374	X52440050	PIN
325	102436001	TAPER POINT STUD (R)	375	X54060051	ACCESSORY BOX
326	129893051	HORIZONTAL FEED SHAFT ARM ASSEMBLY	376	X52389051	PANEL PLATE (A)
327	129894051	HORIZONTAL FEED SHAFT ARM	377	060670802	SCREW
328	062681212	SCREW	378	X53278152	ARM BED ASSEMBLY
329	X54206051	HORIZONTAL FEED ROCKING SHAFT ASSEMBLY	379	X55611051	ARM PANEL ASSEMBLY
330	120995150	HORIZONTAL FEED ROCKING SHAFT	380	062670612	SCREW
331	120987050	FEED BAR SHAFT	381	138543051	SELECTING CAM
332	014400632	SCREW	382	132864000	GEAR BOX FOR PATTERN SELECTING DIAL
333	048040346	STOP RING	383	025350132	WASHER
334	130872150	FEED BAR	384	062670812	SCREW
335	116605001	TAPER POINT STUD (L)	385	128491051	WASHER
336	129373051	FEED DOG	386	X52778052	PATTERN SELECTING DIAL
337	100080003	SCREW	387	132871051	SPRING
338	181778001	SPRING HANGER ASSEMBLY	388	132865050	GEAR
339	120998001	SPRING HANGER	389	X53007051	SELECTING DIAL FRAME ASSEMBLY
340	503154001	SPRING	390	025350332	WASHER
341	102927050	PIN	391	X52782051	PATTERN SELECTING DIAL SHAFT ASSEMBLY
342	X54511051	LOWER SHAFT GEAR ASSEMBLY	392	048050346	STOP RING
343	151602051	SCREW	393	X00162001	RELEASE LEVER
344	X54512051	LOWER SHAFT GEAR	394	048050346	STOP RING
345	131139051	SCREW	395	X00163001	RELEASE LEVER SHAFT
346	131191050	LOWER SHAFT BUSHING (L)	398	X53330050	SLIDER
347	151604001	SCREW	400	214808000	CONNECTOR
348	130877050	VERTICAL FEED CAM			
349	X54013051	SCREW			
350	124633000	LOWER SHAFT			

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401	X55609001	SCREW	801	X55466051	SCREWDRIVERS (S & L)
402	X54141051	MOTOR COMPLETE	802	128585051	ZIPPER FOOT
403	X54607051	LEAD WIRE ASSEMBLY	803	125289001	SR TAIGHT STITCH FOOT
404	X00232051	LEAD WIRE	804	138608001	SEAM RIPPER
405	138598050	SOCKET PIN	805	X52800050	BOBBIN
406	X54143051	CONTROLLER COMPLETE	806	X55465051	TUBED OILER
407	062301602	SCREW	807	132147051	NEEDLE PACK
408	138597051	3P SOCKET COVER	808	130920051	EXTRA SPOOL PIN
409	138598050	SOCKET PIN	809	131865051	DARNING PLATE
410	021300106	NUT	810	128215081	BUTTONHOLE FOOT
411	060682204	SCREW	811	122335081	BUTTON SEWING FOOT
412	138596051	3P SOCKET BODY	812	103366001	FELT
413	025680133	WASHER	813	128590051	CLOTH GUIDE
414	021680106	NUT	814	128591051	SCREW FOR CLOTH GUIDE
415	120681001	CORD BUSH	815	194693011	INSTRUCTION BOOK
416	X52383152	BELT COVER	816	181401046	WARRANTY CARD
417	130128001	WASHER	901	163982052	SHIPPING CARTON
418	025350134	WASHER	902	X60048000	PACKING MATERIAL (FRONT)
419	062671614	SCREW	903	X60049000	PACKING PATERIAL (REAR)
420	X53661052	BASE FOOT ASSEMBLY (FRONT)			
421	X53517052	BASE FOOT			
422	X53520051	BASE FOOT ADJUSTING PLATE			
423	X53519051	BASE FOOT COVER (B)			
424	102571053	NUT			
425	X50372151	SCREW			
426	130157051	BASE PLATE RUBBER			
427	X53518051	BASE FOOT COVER (A)			
428	X51900053	BASE PLATE CAP			
429	060710812	SCREW			
430	X53516051	BASE COVER			
431	X53662052	BASE FOOT ASSEMBLY (REAR)			
432	131279004	EXTENSION TABLE SUPPORTER			
433	102707083	WASHER			
434	062670812	SCREW			
435	130945001	MOTOR SUPPORTER PLATE			
436	102707083	WASHER			
437	028040242	SPRING WASHER			
438	062670812	SCREW			

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